Hazardous Materials Labeling and Storage

Compliance & Worker Training Requirements









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Learning Objectives

- How to select Labels, Placards and Markings
- The "LAW" vs. "CONSENSUS" Labeling Standards
- Understand Basics of Labeling and Placards
 - ✓ Regulations-DOT, EPA, OSHA
 - ✓ Consensus Standards-ANSI, HMIS, NFPA
- Examples of What to Use



When and What Type to Use?





Diesel Fuel





RADIOACTIVE

Overlapping Regulations

EPA DOT OSHA

Federal Agencies

RCRA

State and Local Governments

USDA

FDA

NEPA CERCLA

DOE

CAA

TSCA

P2

Historic Preservation Act

CWA

Antiquities Act

Executive Orders

SDA

FIFRA

EPCRA

Endangered Species

International Treaties

Marine and Fisheries

CONSENSUS STANDARDS

Corporate Policy-Good Stewards

LAW vs. Consensus Standards

Federal Regulations are the Law

- ✓ DOT-Hazardous Materials Transportation
- ✓ OSHA- Hazardous Chemicals
- ✓ EPA-Hazardous Waste Management



Consensus Standards

- ✓ NFPA-Fire Department
- ✓ HMIS® National Paint and Coating Association
- ✓ ANSI-American National Standards Institute



National Fire Protection Association NFPA Standard 704

- To Protect and Inform Emergency Responders
 - ✓ Blue-Health
 - ✓ Red-Flammability
 - ✓ Yellow-Instability
- White-Other Hazards OX, ALK, CRY, COR, other specific hazards, Dangerous When Wet



Severity of Hazards Ranking 0-4, 4 Highest Hazard Rating

Consensus Standard for Fire Department!



NFPA HAZMAT Label Standard 704

HAZARD NUMERICAL RATING

0=Minimal

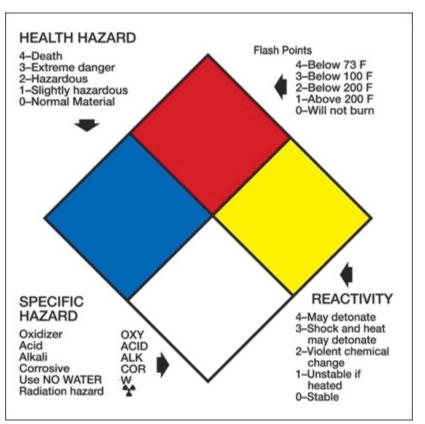
1=Slight

2=Moderate

3=Serious

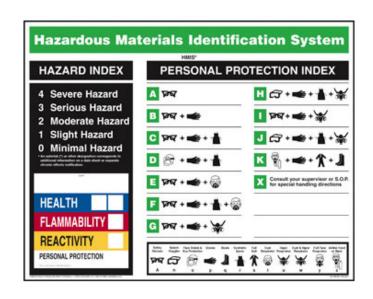
4=Severe or Death





HMIS III System

- National Paint and Coating Association
- Hazardous Materials Identification System for workers
 - √ Hazard Assessment
 - ✓ Labeling
 - ✓ Safety Data Sheets, SDS
 - ✓ Employee Training
- Mostly Matches NFPA





ANSI-Z535 Consensus Standard

- American National Standards Institute
- New Safety Sign Standard Adopted 2013
- Improved optional design elements GHS
- Better communicate workplace hazards
- Danger, Warning, Caution
- Safety Alert Symbol in Header







ANSI vs OSHA

New Format ANSI-Z535.2-2011 Standard







Traditional OSHA Format









Why are Labels or Placards Important?



DOT 49 CFR Labels and Placards

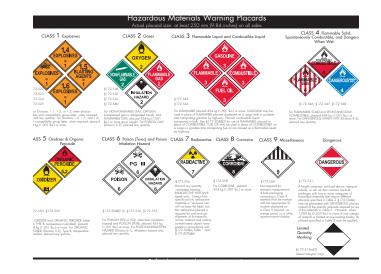
- Department of Transportation (FMCSA & PHMSA, Pipeline for Hazardous Materials Safety Administration 49 CFR 100-185
- ENGLISH and Visible
- Railcars, Boxes, tankers, drums, totes
- Three Shipping Regulations
 - ✓ Aviation
 - ✓ Road/Ground Freight
 - ✓ Marine Vessels





DOT Placards

- Construction projects may use them for identification of chemicals on work site
- For large tankers or tanks
- Railcars must always be placarded even if empty unless no hazard is present
- Placard Vehicles on 4 sides



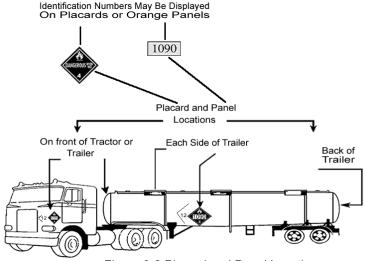


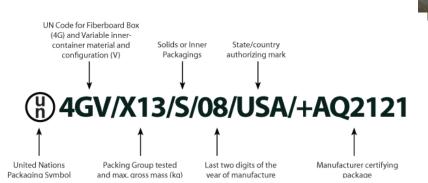


Figure 9-2 Placard and Panel Locations

Hazmat Shipping



- DOT Labels external on packages, IBCs/totes or smaller tanks and Placards on Tanker Trucks
- English
- Use the DOT Placards for Shipping
- Use DOT "Approved" Containers ONLY
- Train Workers on Hazardous Materials
 - ✓ Labels and Placards
 - ✓ Provide Placards to transport company
 - ✓ Security

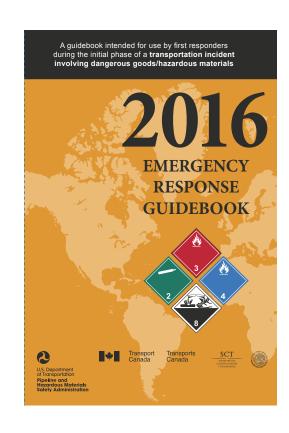




DOT Hazmat Labels & Placards

- Updated 2016 & GHS Compliant
- Nine Hazand
- Additional is als based conew items
- · Later de Placares
- 4 Digit Number
 - ✓ Specific to chemory or variety
 - ✓ ERG 2016









Pipeline and

Hazardous Materials Safety Administration

Hazardous Materials Markings, Labeling and Placarding Guide

Refer to 49 CFR, Part 172:

Marking - Subpart D

Labeling - Subpart E

Placarding - Subpart F



determine compliance with 49 CFR, Parts 100-185

HAZARDOUS MATERIALS MARKINGS

Package Orientation (Red or Black)





Keep Away from Heat







§172.312(a)

§172.317

§ 173.25(a)(4)

§172.302(g) and §173.9

§ 172.313(a)

Marine Pollutant













Limited Quantity









§173.185

§ 173.4a(g)

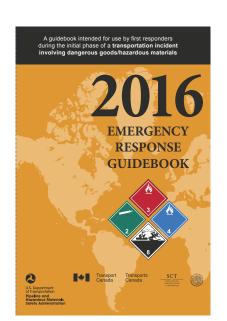




Emergency Responder Mobile Aps

- PHMSA DOT HAZMAT label/placard guide
- ERG 2016 at PHMSA for DOT HAZMATs
- WISER Nat. Library of Medicine NIH
- Cameo Chemicals at NOAA ORR







Hazardous Materials Warning Labels

Actual label size: at least 100 mm (3.9 inches) on all sides

CLASS 1 Explosives: Divisions 1.1, 1.2, 1.3, 1.4, 1.5, 1.6

EXPLOSIVE

1.6
EXPLOSIVE

CLASS 2 Gases: Divisions 2.1, 2.2, 2.3

INHALATION

NON-FLAMMABLE GAS

Subsidiary Risk Label

CLASS 3 Flammable Liquid

FLAMMABLE LIQUIC

CLASS 4 Flammable Solid, Spontaneously Combustible, and Dangerous When Wet: Divisions 4.1, 4.2, 4.3

PLANMARIE SOLD ANGEROUS WIT

CLASS 5 Oxidizer, Organic Peroxide: Divisions 5.1 and 5.2



§172.411

§172.405(b), §172.415, §172.416, §172.417

FLAMMABLE GAS

§172.419

§172.420, §172.422, §172.423

§172.426, §172.427

- * Include compatibility group letter.
- ** Include division number and compatibility group letter.

CLASS 6 Poison (Toxic), Poison Inhalation Hazard, Infectious Substance: Divisions 6.1 and 6.2

BLASTING AGENT



§172.323, §172.405(c), §172.429, §172.430, §172.432

For Regulated Medical Waste (RMW), an Infectious Substance label is not required on an outer packaging if the OSHA Biohazard marking is used as prescribed in 29 CFR 1910.1030(g). A bulk package of RMW must display a BIOHAZARD markina.

CLASS 7 Radioactive



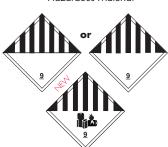
§172.436, §172.438, §172.440, §172.441

CLASS 8 Corrosive



§172.442

CLASS 9 Miscellaneous Hazardous Material



§§172.446, §172.447

Effective January 2019, the NEW Class 9 lithium battery handling label must be used for lithium battery shipments.

Cargo Aircraft Only



§172.448



§172.450



PHMSA Placards 2016

Hazardous Materials Warning Placards

Actual placard size: at least 250 mm (9.84 inches) on all sides

CLASS 1 Explosives **EXPLOSIVES EXPLOSIVES** 1.6 **EXPLOSIVES** 72.523 72.524 72.525

or Divisions 1.1, 1.2, or 1.3, enter division ber and compatibility group letter, when required; and any quantity. For Divisions 1.4, 1.5, and 1.6, r compatibility group letter, when required; placard 1 kg (1,001 lbs.) or more.

OXYGEN NON-FLAMMABLE FLAMMABLE GAS §172.528 INHALATION §172.530 HAZARD §172.532 §172.542 8172.540

CLASS 2 Gases

For NON-FLAMMABLE GAS, OXYGEN (compressed gas or refrigerated liquid), and FLAWMABLE GAS, placard 454 kg (1,001 lbs.) or more gross weight. For POISON GAS (Division 2.3), placard any quantity.

CLASS $\, 3 \,$ Flammable Liquid and Combustible Liquid



For FLAWWABLE placard 4.54 kg (1,001 lbs.) or more. GASOLINE may be used in place of FLAWWABLE placard displayed on a cargo tank or portable trank transporting gasoline by highway. Placard combustible liquid transported in bulk. See § 172.504(II)2) for use of FLAWWABLE placard in place of COMBUSTIBLE. PLEI OIL may be used in place of COMBUSTIBLE on a cargo or portable tank transporting fuel oil not classed as a flammable liquid by highway.

CLASS 4 Flammable Solid. Spontaneously Combustible, and Dangero When Wet



§172.546, §172.547, §172.548

For FLAMMABLE SOLID and SPONTANEOUSLY COMBUSTIBLE, placard 454 kg (1,001 lbs.) or more. For DANGEROUS WHEN WET (Division 4.3) placard any quantity.

Dangerous

ASS 5 Oxidizer & Organic



72.550, §172.552

OXIDIZER and ORGANIC PEROXIDE (other n TYPE B, temperature controlled), placard 4 kg (1,001 lbs.) or more. For ORGANIC :OXIDE (Division 5.2), Type B, temperature strolled, placard any quantity.

CLASS 6 Poison (Toxic) and Poison CLASS 7 Radioactive CLASS 8 Corrosive CLASS 9 Miscellaneous Inhalation Hazard



§172.504(f)(10), §172.554, §172.555

For POISON (PGI or PGII, other than inhalation hazard) and POISON (PGIII), placard 454 kg (1,001 lbs.) or more. For POISON-INHALATION HAZARD (Division 6.1), inhalation hazard only, placard any quantity.



Placard any quantity - packages bearing RÁDIOĂCTIVE YELLOW-III labels only. Certain lowspecific-activity radioactive materials in "exclusive use will not bear the label, but the radioactive placard is required for exclusive-use shipments of low-specificactivity material and surfacecontaminated objects transported in accordance with § 172.504(e) Table 1 and § 173.427(a)(6).



8172.558 For CORROSIVE, placard 454 kg (1,001 lbs.) or more



Not required for domestic transportation. A bulk packaging containing a Class 9 material must be marked with the appropriate ID number displayed on a Class 9 placard, an

orange panel, or a white

square-on-point display.



8172.521

A freight container, unit-load device, transport vehicle, or rail car that contains non-bulk packages with two or more categories of hazardous materials that require different placards specified in Table 2 § 172.504(e) may be placarded with DANGEROUS placard instead of the specific placards required for ea of the materials in Table 2. However, when 1,000 kg (2,205 lbs.) or more of one categor of material is loaded at one loading facility, the placard specified in Table 2 must be applied.





What if you saw this Truck Smoking?





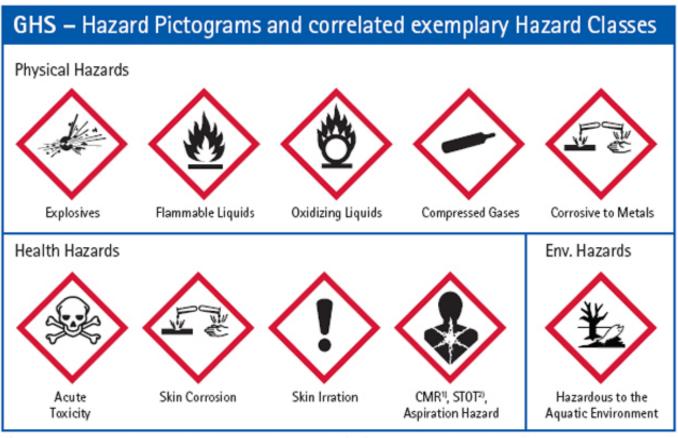
OSHA-GHS Hazcom Standard

- Protection of Worker's Health and Safety
- Right to Understand Law
- International standard established for hazard identification and classification
- Nine Pictograms for Hazards





GHS by Hazards



¹⁾ carcinogenic, germ cell mutagenic, toxic to reproduction / 2) specific target organ toxicity



NFPA and GHS Comparison



Comparison of NFPA 704 and HazCom 2012 Labels

	NFPA 704	♦ ♦ ♦ • • • • • • • • • • • • • • • • •
Purpose	Provides basic information for emergency personnel responding to a fire or spill and those planning for emergency response.	Informs workers about the hazards of chemicals in workplace under normal conditions of use and foreseeable emergencies.
Number System: NFPA Rating and OSHA's Classification System	0-4 0-least hazardous 4-most hazardous	1-4 1-most severe hazard 4-least severe hazard • The Hazard category numbers are NOT required to be on labels but are required or SDSs in Section 2. • Numbers are used to CLASSIFY hazards to determine what label information is required.
Information Provided on Label	Health-Blue Flammability-Red Instability-Yellow Special Hazards*-White *OX Oxidizers W Water Reactives SA Simple Asphyxiants	Product Identifier Signal Word Hazard Statement(s) Pictogram(s) Precautionary statement(s); and Name address and phone number of responsible party.
Health Hazards on Label	Acute (short term) health hazards ONLY. Acute hazards are more typical for emergency response applications. Chronic health effects are not covered by NFPA 704.	Acute (short term) and chronic (long term) health hazards. Both acute and chronic healt effects are relevant for employees working with chemicals day after day. Health hazard include acute hazards such as eye irritants, simple asphyxiants and skin corrosives as well as chronic hazards such as carcinogens
Flammability/ Physical Hazards on Label	NFPA divides flammability and instability hazards into two separate numbers on the label. Flammability in red section instability in yellow section	A broad range of physical hazard classes are listed on the label including explosives, flammables, oxidizers, reactives, pyrophoric combustible dusts and corrosives.
Where to get information to place on label	Rating system found in NFPA Fire Protection Guide to Hazardous Materials OR NFPA 704 Standard System for Identification of the Hazards of Materials for Emergency Response 2012 Edition. Tables 5.2, 6.2, 7.2 and Chapter 8 of NFPA 704	OSHA Hazard Communication Standard 29 C 1910.1200 (2012). 1) Classify using Appendix A (Health Hazards and Appendix B (Physical Hazards) 2) Label using Appendix C
Other	The hazard category numbers found in section 2 of the HC2012 compliant SDSs are NOT to be used to fill in the NFPA 704 diamond.	Supplemental information may also appear of the label such as any hazards not otherwise classified, and directions for use.
website	www.nfpa.org/704	www.osha.gov OR www.osha.gov/dsg/hazcom/index.html

For more information:





Occupational Safety and Health Administration U.S. Department of Labor www.osha.gov | 800.321.0SHA (6742)

OSHA SDS Quick Cards



Hazard Communication Safety Data Sheets

The Hazard Communication Standard (HCS) requires chemical manufacturers, distributors, or importers to provide Safety Data Sheets (SDSs) (formerly known as Material Safety Data Sheets or MSDSs) to communicate the hazards of hazardous chemical products. As of June 1, 2015, the HCS will require new SDSs to be in a uniform format, and include the section numbers, the headings, and associated information under the headings below:

Section 1, Identification includes product identifier; manufacturer or distributor name, address, phone number; emergency phone number; recommended use; restrictions on use.

Section 2, Hazard(s) identification includes all hazards regarding the chemical; required label elements.

Section 3, Composition/information on ingredients includes information on chemical ingredients; trade secret claims.

Section 4, First-aid measures includes important symptoms/effects, acute, delayed; required treatment.

Section 5, Fire-fighting measures lists suitable extinguishing techniques, equipment; chemical hazards from fire.

Section 6, Accidental release measures lists emergency procedures; protective equipment; proper methods of containment and cleanup.

Section 7, Handling and storage lists precautions for safe handling and storage, including incompatibilities.

(Continued on other side)



Hazard Communication Safety Data Sheets

Section 8, Exposure controls/personal protection lists OSHA's Permissible Exposure Limits (PELs); ACGIH Threshold Limit Values (TLVs); and any other exposure limit used or recommended by the chemical manufacturer, importer, or employer preparing the SDS where available as well as appropriate engineering controls; personal protective equipment (PPE).

Section 9, Physical and chemical properties lists the chemical's characteristics.

Section 10, Stability and reactivity lists chemical stability and possibility of hazardous reactions.

Section 11, Toxicological information includes routes of exposure; related symptoms, acute and chronic effects; numerical measures of toxicity.

Section 12, Ecological information*

Section 13, Disposal considerations*

Section 14, Transport information*

Section 15, Regulatory information*

Section 16, Other information, includes the date of preparation or last revision.

*Note: Since other Agencies regulate this information, OSHA will not be enforcing Sections 12 through 15 (29 CFR 1910.1200(g)(2)).

Employers must ensure that SDSs are readily accessible to employees.

See Appendix D of 29 CFR 1910.1200 for a detailed description of SDS contents.



Number Ranking Confusion?

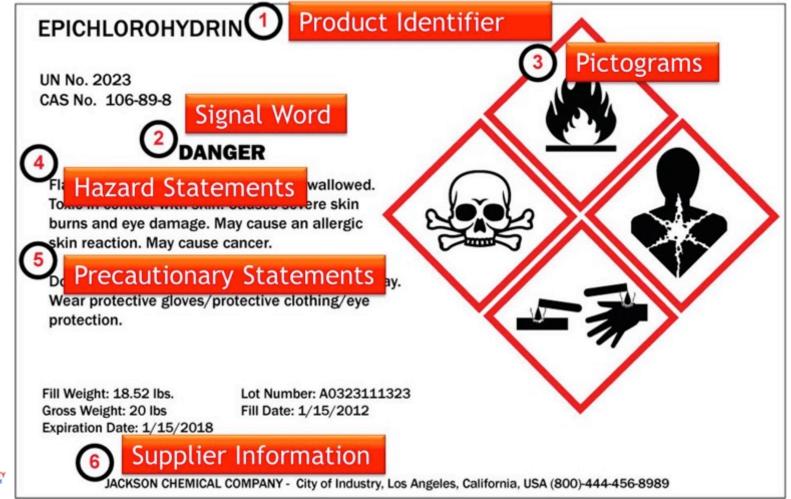
- Different Labeling Systems
 - ✓NFPA/HMIS vs OSHA (LAW)
- When do we use each one?
- Numerical Ratings Defined Differently
 - ✓ NFPA vs HMIS Flammability
 - ✓ OSHA Numerical GHS Hazard Ratings are Backwards

Comparison of HMIS III/NFPA 704 Rating Systems & GHS Hazard Categories					
HMIS/NFPA 704 Rating System			GHS Hazard Categories		
0	Minimal	5	Minimal		
1	Slight	4	Slight		
2	Moderate	3	Moderate		
3	Serious	2	Serious		
4	Severe	1	Severe		



GHS Labeling Simplified

- Pictograms take the guess work out
- Labels include hazards and what to do





HAZCOM **NEW GHS** LABELS

This label is missing the precautionary statement

You might see the intermediate labeling

DEGREASEALINE

DANGER





HAZARD STATEMENTS:

Highly flammable liquid and vapor. May be harmful if swallowed and enters airways.

PRECAUTIONARY STATEMENTS:

Keep container tightly closed. Do not breathe vapors. Suspected of causing cancer by inhalation. Wear respiratory protection, gloves and coveralls. Store in a well ventilated place. Keep Cool. Keep away from heat/sparks/open flame. No smoking. Dispose of contents/container in accordance with local regulations. FIRST AID: If exposed seek immediate medical attention.

> EMERGENCY: 1-800-234-5678 ABC Fine Chemicals, 1234 Over There St., Any Town Tel: (123) 456-7890



205 N. Gold St. + Paols, NS 66071 USA



800-656-9476 www.reliancelabel.com





Keep out of reach of children. Read label before use. Tenir hors de portée des enfants. Lire l'étiquette avant utilisation. Manter fora do alcance das crianças. Leia a etiqueta antes da utilização. Buiten bereik van kinderen. Lees het etiket voor gebruik. Tenere fuori dalla portata dei bambini. Leggere l'etichetta prima dell'uso.

RSDS3 - Very toxic to aquatic organisms, may cause long-term adverse effects in 523 - Do not breathe

gas/fumes/vapour/spray 824 - Avoid contact with skin. \$29 - Do not empty into drains. \$67. Use appropriate containment to avoid environmental contamination. 561 - Avoid release to the environment Refer to special instructions/safety data

R50/53 - Toxique pour les organismes aquatiques, peut entraîner des effets néfastes à long terme pour \$23 - Ne pas respirer les gazifumées/vapeurs/sérosols (terme(s) approprié(s) à indiquer par le fabricant).

524 - Éviter le contact avec la peau. 529 - Ne pas jeter les résidus à l'égout. 567- Utiliser un récipient approprié pour éviter toute contamination du milieu

561 - Éviter le rejet dans fenvironnement. Consulter les instructions spéciales/la fiche de données de sécurité.

Reliance contact us for more information

R50/53 - Sehr giftig für Wassenorganismen, kann in Gewässern längerfristig schädliche Wirkungen haben. \$23 - Gas/Rauch/Dampt/Aerosol nicht einatmen (geeignete Bezeichnung(en) vom Heisteller anzugeben). \$34 - Berührung mit der Haut vermeiden.

529 - Nicht in die Kanalisation gelangen 557. Zur Vermeidung einer Kontamination veit geeigneten Behalter

841 - Fresetzung in die Umweit vermeiden. Besondere Anweisungen enhelen/Sicherheitsdatenblatt zu Kate

R38 - Inita la piel. R50/53 - Muy tóxico para los organismos acuáticos, puede provocar a largo plazo efectos negativos en el medio ambiente

529 - No respirar los gases/humos/vapores/aerosciles (denominación(es) adecuada(s) a

especificar por el fabricante] 534 - Evitese el contacto con la piel. 539 - No tirar los residuos por el desague. \$57. Utilicese un envase de seguridad adecuado para evitar la contaminación del medio ambiente.

541 - Evitese su liberación al medio ambiente. Recalherse instrucciones específicas de la ficha de datos de

R38 - Initante per la pelle. R50/53 - Altamente tossico per gli organismi acquatici, può provocare a lungo termine effetti negativi per

ambiente acquatico 523 - Non respirare i gas/fumivapor/aeroscii (termine() appropriato()) da precisare da parte del

\$24 - Evitare il contatto con la pelle. \$29 - Non pettare i residui nelle

557: Usare contenitori adequati per \$61 - Non disperdere nell'ambiente Riferinsi alle istruzioni speciali/schedi informative in materia di sicurezza.



HYDROGEN SULFIDE

UN1053

CAS #: 7783-06-4



DANGER

Extremely flammable gas
Contains gas under pressure.
May explode if heated.
Contains poisonous hydrogen sulfide gas.
Fatal if inhaled.

May cause respiratory irritation.

Very toxic to aquatic life.

Causes eye irritation.

PRECAUTIONS

- Keep away from heat, sparks, open flames or hot surfaces. No smoking.
- · Do not breathe gas, vapours.
- · Avoid release to the environment.
- Leaking gas fire: Do not extinguish, unless leak can be stopped safely.
- Eliminate all ignition sources if safe to do so.
- Store in a well-ventilated place.
- Store locked up.

FIRST AID

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or doctor/physician. Specific treatment is urgent: maintain adequate ventilation and consider administration of 100% oxygen. Sodium nitrite may be a useful antidote.

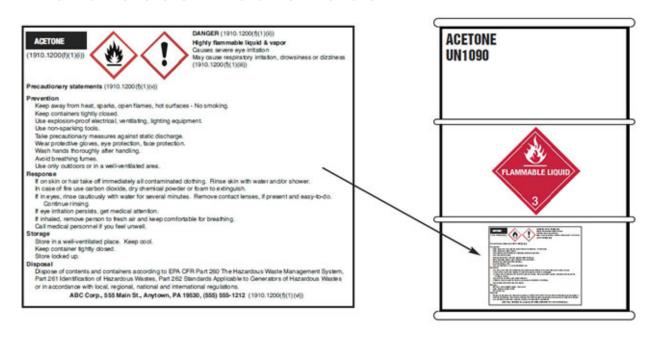
Safety Sam's Hazardous Chemical Liquidators 123 Toxic Lane • Tempe, AZ, 85281 • (602) 639-4802

5

sw

What is Required by Law?

- OSHA GHS Label for Workers
- Shipping Hazmat DOT labels/placards
- EPA Hazardous Waste Label



Fire Department (AHJ) NFPA



Hazardous Chemical Management

- 1. Use an OSHA and/or hazards label
- 2. Labels in English
- 3. Segregate containers according to hazard
- 4. Keep a current SDS onsite or accessible
- 5. Store chemicals inside that are temperature or sunlight sensitive
- 6. Keep containers in good condition
- 7. AHJ Requires secondary containment >110%





EPA-Hazardous Waste Labels

Hazardous Waste Management

- ✓ Protective of Environment
- ✓ Encourages Reuse/Recycle

EPA-RCRA 40 CFR 260-282

- ✓ Universal Wastes
- ✓ Hazardous Wastes
 - LISTED (F, K, P, U)
 - Characteristic (Ignitable, corrosive, reactive, toxic)
- ✓ Non-Hazardous Wastes





Do not use WASTE if not HAZARDOUS





Multiple Labels

- DOT Shipping
- EPA HAZ-Waste





Hazardous Waste Drums

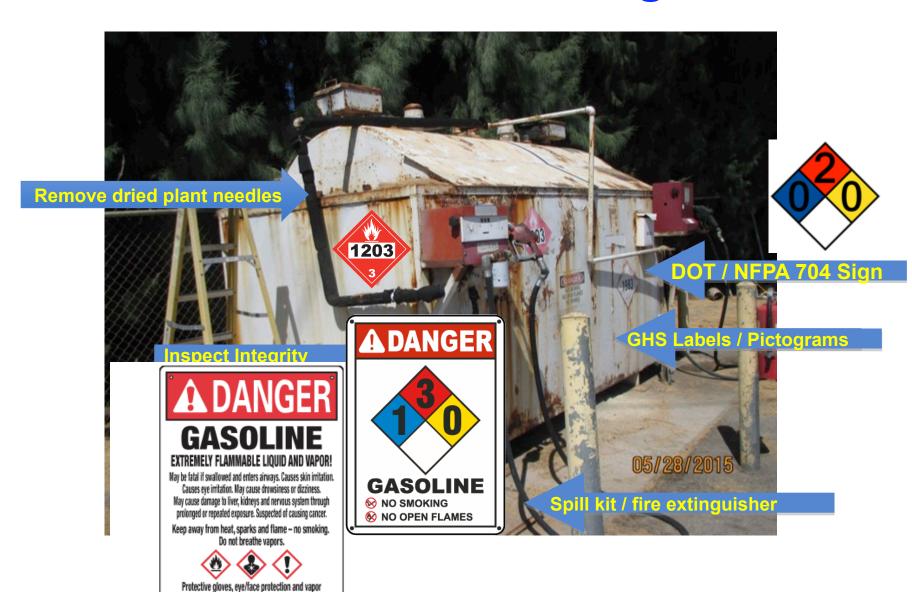
- Hazardous Waste Label
- DOT Shipping Label







What Needs to be Changed?





respirator are required in this area.

What needs to be changed?





What needs to be changed?



Use highest number one sign 01/27/2015

www.nfpa.org Go to NFPA 704



Hazardous Materials Training

- Label Types, SDS, Pictograms
- EPA,DOT, OSHA are the Law
- Before Exposure or they handle the chemicals
- EAP, Emergency Action Plan, Evacuation Plan, Spill Response and Fire Prevention Procedures
- When and how to report a spill and whether the release of chemicals is a HAZCOM or a HAZWOPER for clean up
- NOW YOU KNOW THE DIFFERENCE!





Summary

DOT, OSHA, EPA Standards = LAW

- DOT is for transportation of HAZMAT in Commerce
- OSHA is for worker safety (pictograms, SDS, labels)
- EPA is for hazardous waste management

Consensus Standards = BEST MGT

- NFPA is for emergency responders (NFPA label)
- HMIS is general hazmat rating system
- ANSI (awareness of hazards signage)

Train Workers on ALL LABEL METHOD Systems!





Further Information

www.SWCSafety.com

- ✓ Go to Tri-State Link Page (Online until Oct. 2019)
- ✓ Copy of Presentation and List of resources
 - OSHA Fact Sheets and Compliance Directives
 - DOT placard handout
 - EPA and other fact sheets for chemicals
 - OSHA GHS website links

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Neat but not compliant.





Alternative methods-KEMKEY

Color coded and Physical shape fittings





Through the use of different shapes, colors, and markings, KemKey[™] couplings, when used with an acceptable safety processes, will make the chance of chemical cross-contamination during transfers virtually impossible.

SCOPE

- KemKev[™] couplings are shaped so that each class of hazardous chemicals has its own shape. Acids - hexagon; Bases - square;
- Reducing agents heptagon (7 sides) Oxidizers - variations on the pentagon;
- Poisons (biocides, herbicides, pesticides, etc.) - nonagons (9 sided),
- Non-hazardous oval
- KemKey[™] couplings have specific colors so that every class of hazardous chemicals will have its own color. Acids - orange; Bases - blue; Oxidizers - yellow;

Poisons - purple; Reducers - green; Non-hazardous - teal

- KemKey[™] coupling have markings on both the male and female ends that say exactly what the particular fitting is designed to transfer.
- KemKey™ will work with each customer to verify that an acceptable safety process is in place to make sure the entire process is as safe as possible.
- KemKey[™] couplings have the correct seals for the class of chemical installed when they ship to make sure there are no questions about the seal compatibility.
- KemKey[™] seals are the most technologically advanced seals available on the market.

Virtually all water-soluble chemicals as well as some specialty chemicals.

All chemicals that pass through a polypropylene KemKey™ fitting should be compatible with polypropylene. It is the users responsibility to verify that the fitting is acceptable for the chemical being transferred.

MATERIAL/SIZES

KemKey™ fittings are made of polypropylene that is reinforced with 30% fiberglass. When customers are verifying chemical compatibility always refer to polypropylene compatibility tables. Current available sizes are 1" and 2" NPT female thread fittings.

PRESSURES:

KemKey™ fittings are designed to meet or exceed all specifications of standard cam-locking fittings. Therefore, it is recommended that you never exceed 125 psi on the fittings.

Maximum pressure — 125 psi at 70 degrees Fahrenheit Temperature range — 0 to 180 degrees Fahrenheit

KemKev[™] fittings have been tested by an independent testing company to compare the new design with standard cam-lock fittings.

KemKey™ fittings met or exceeded the performance of the standard cam-lock fitting in all tests. KemKey™ fittings held approximately twice the water pressure of the standard cam-lock fitting before leakage.

KemKey™ fittings withheld an average of 8 times the vertical torque before the seal broke and the fitting began to leak.

The KemKey™ fittings broke (were destroyed) at an average of 3 times the vertical torque of the standard cam-lock fitting.

KemKev[™] fittings are guaranteed for 5 years from date of purchase. If the fittings fail due to any manufacturing flaw contact KomKovTM and it will be replaced at no cost



Example of Propane Labels

DOT



NFPA



HMIS



Consumer



HCS





GHS Labels



Acetone

Danger! Highly flammable liquid and vapor Causes severe eye irriatation



Keep away from heat, sparks and flame – No smoking. Take precautionary measures against static discharge. Keep from direct sunlight. Keep container closed when not in use. Store in a cool/low temperature, well-ventilated place away from heat and ignition sources. Use only in a well-ventilated area. Avoid contact with eyes, skin and clothing. Wear appropriate personal protective equipment, avoid direct contact. Flush eyes with water for at least 15 minutes while holding eyelids open.

All-Chem Supply Company 353 Water Street Maplewood, NJ 01234 Tel: 973-555-4321



Metal Safety Can-OSHA/NFPA

Metal containers for flammables

- ✓ Maximum Quantity 5 gallons
- √ Yellow-Diesel
- ✓ Red-Gasoline Fuels
- ✓ Spring-closing lid vs. Flash arrestor
- ✓ Spout Cover
- ✓ Approved Safety Cans or DOT











U.S. DEPARTMENT OF LABOR

Occupational Safety and Health Administration

DIRECTIVE NUMBER: CPL 02-02-079 EFFECTIVE DATE: July 9, 2015

SUBJECT: Inspection Procedures for the Hazard Communication Standard (HCS 2012)

ABSTRACT

Purpose: This Instruction establishes policies and procedures to ensure uniform

enforcement of the Hazard Communication standard (HCS).

Scope: This Instruction applies OSHA-wide.

References: Hazard Communication, 29 CFR 1910.1200 [HCS 1994].

Hazard Communication, Final Rule, Federal Register, Vol. 77, No. 58,

pgs 17574-17896, March 26, 2012 [HCS or HCS 2012].

OSHA Instruction, CPL-02-00-150, Field Operations Manual (FOM),

April 22, 2011.

OSHA Instruction, CPL 02-00-124, Multi-Employer Citation Policy,

December 10, 1999.

OSHA Instruction, CPL 03-00-008, Combustible Dust National Emphasis

Program, March 11, 2008.

Cancellations: OSHA Instruction, CPL 02-02-038, Inspection Procedures for the Hazard

Communication Standard, March 20, 1998.

OSHA Instruction, CPL 02-02-039, Sample Material Safety Data Sheet,

March 27, 1986.

OSHA Memorandum, Enforcement Guidance for the Hazard

Communication Standard's (HCS) June 1, 2015 Effective Date, February

9, 2015.

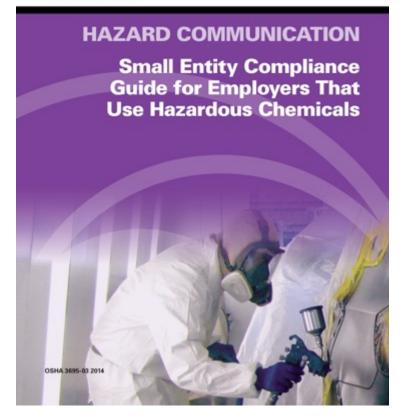
OSHA Memorandum, Interim Enforcement Guidance for the Hazard

Communication (HCS 2102) June 1, 2015 Effective Date, May 29, 2015.

ABSTRACT-1

Employers









Comparison of NFPA 704 and HazCom 2012 Labels

	NFPA 704	♦ ♣ ⊕ HazCom 2012
Purpose	Provides basic information for emergency personnel responding to a fire or spill and those planning for emergency response.	Informs workers about the hazards of chemicals in workplace under normal conditions of use and foreseeable emergencies.
Number System: NFPA Rating and OSHA's Classification System	0-4 0-least hazardous 4-most hazardous	1-4 1-most severe hazard 4-least severe hazard • The Hazard category numbers are NOT required to be on labels but are required on SDSs in Section 2. • Numbers are used to CLASSIFY hazards to determine what label information is required.
Information Provided on Label	Health-Blue Flammability-Red Instability-Yellow Special Hazards*-White *OX Oxidizers W Water Reactives SA Simple Asphyxiants	Product Identifier Signal Word Hazard Statement(s) Pictogram(s) Precautionary statement(s); and Name address and phone number of responsible party.
Health Hazards on Label	Acute (short term) health hazards ONLY. Acute hazards are more typical for emergency response applications. Chronic health effects are not covered by NFPA 704.	Acute (short term) and chronic (long term) health hazards. Both acute and chronic health effects are relevant for employees working with chemicals day after day. Health hazards include acute hazards such as eye irritants, simple asphyxiants and skin corrosives as well as chronic hazards such as carcinogens.
Flammability/ Physical Hazards on Label	NFPA divides flammability and instability hazards into two separate numbers on the label. Flammability in red section Instability in yellow section	A broad range of physical hazard classes are listed on the label including explosives, flammables, oxidizers, reactives, pyrophorics, combustible dusts and corrosives.
Where to get information to place on label	Rating system found in NFPA Fire Protection Guide to Hazardous Materials OR NFPA 704 Standard System for Identification of the Hazards of Materials for Emergency Response 2012 Edition. Tables 5.2, 6.2, 7.2 and Chapter 8 of NFPA 704	OSHA Hazard Communication Standard 29 CFR 1910.1200 (2012). 1) Classify using Appendix A (Health Hazards) and Appendix B (Physical Hazards) 2) Label using Appendix C
Other	The hazard category numbers found in section 2 of the HC2012 compliant SDSs are NOT to be used to fill in the NFPA 704 diamond.	Supplemental information may also appear on the label such as any hazards not otherwise classified, and directions for use.
website	www.nfpa.org/704	www.osha.gov OR www.osha.gov/dsg/hazcom/index.html

For more information:



National Fire Protection Association NFPA www.nfpa.org | 800.344.3555



Occupational Safety and Health Administration

U.S. Department of Labor www.osha.gov | 800.321.0SHA (6742)



The substance: "NOMIXUP 7042012"

To create an OSHA label per HazCom 2012:

Step 1: Perform the classification in accordance with Appendix A: Health Hazards & Appendix B Physical Hazards of 29 CFR 1910.1200 - this is where you find the criteria for each hazard class and hazard category.

Class: Flammable Gas, Category 1 Class: Carcinogen, Category 1B

Class: Specific Target Organ Toxicity (Single Exposure), Category 3

Class: Substances and Mixtures Which, in Contact with Water, Emit Flammable Gases, Category 3

Step 2: Gather labeling information (Pictograms, Signal Word, Hazard Statements) from Appendix C of 29 CFR 1910.1200 based on the chemical's hazard class and category.

Step 3: Create the Label



To Create NFPA 704 label:

Step 1: Collect information on hazards from applicable sections of SDS. Some SDSs may provide the NFPA diamond symbol with hazard rating numbers filled in already. Note: Do NOT use the hazard category numbers given in section 2 of HazCom 2012 compliant SDS on 704

If the diamond is not provided on the SDS you can obtain the information under the following sections of the SDS. Note that additional information may be provided in other sections of the

- Health hazard information under Section 11
- Flammability information under Section 9
- Instability information under Section 10
- Special information under Section 9, 10, 11

Step 2: Obtain current edition copy of NFPA 704 or view on line at www.nfpa.org/704. Compare the criteria on the SDS sections as shown above with the criteria shown in Tables 5.2 (Health), 6.2 (Flammability), 7.2(Instability) and 8.2(Special Hazards)

Step 3: Place numbers for the degree of hazard associated with the criteria obtained in Step 2 in the correct quadrant of NFPA 704 placard.

NFPA Label for NOMIXUP 7042012



For more information:



National Fire Protection Association NFP www.nfpa.org | 800.344.3555



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